

SINGER

46K29,K30

Form K2539
Sup'des K1716
March, 1924

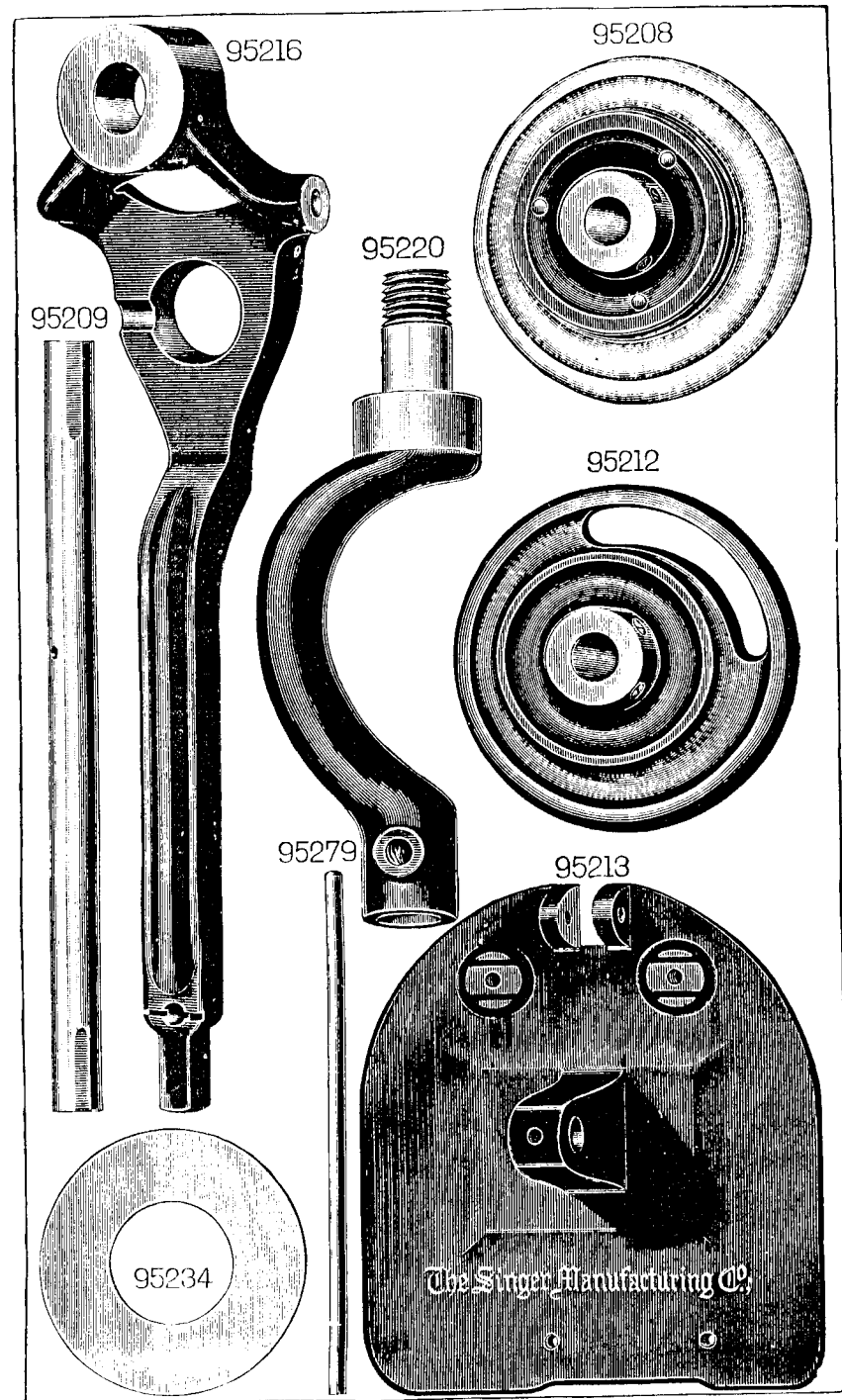
ILLUSTRATED LIST OF PARTS

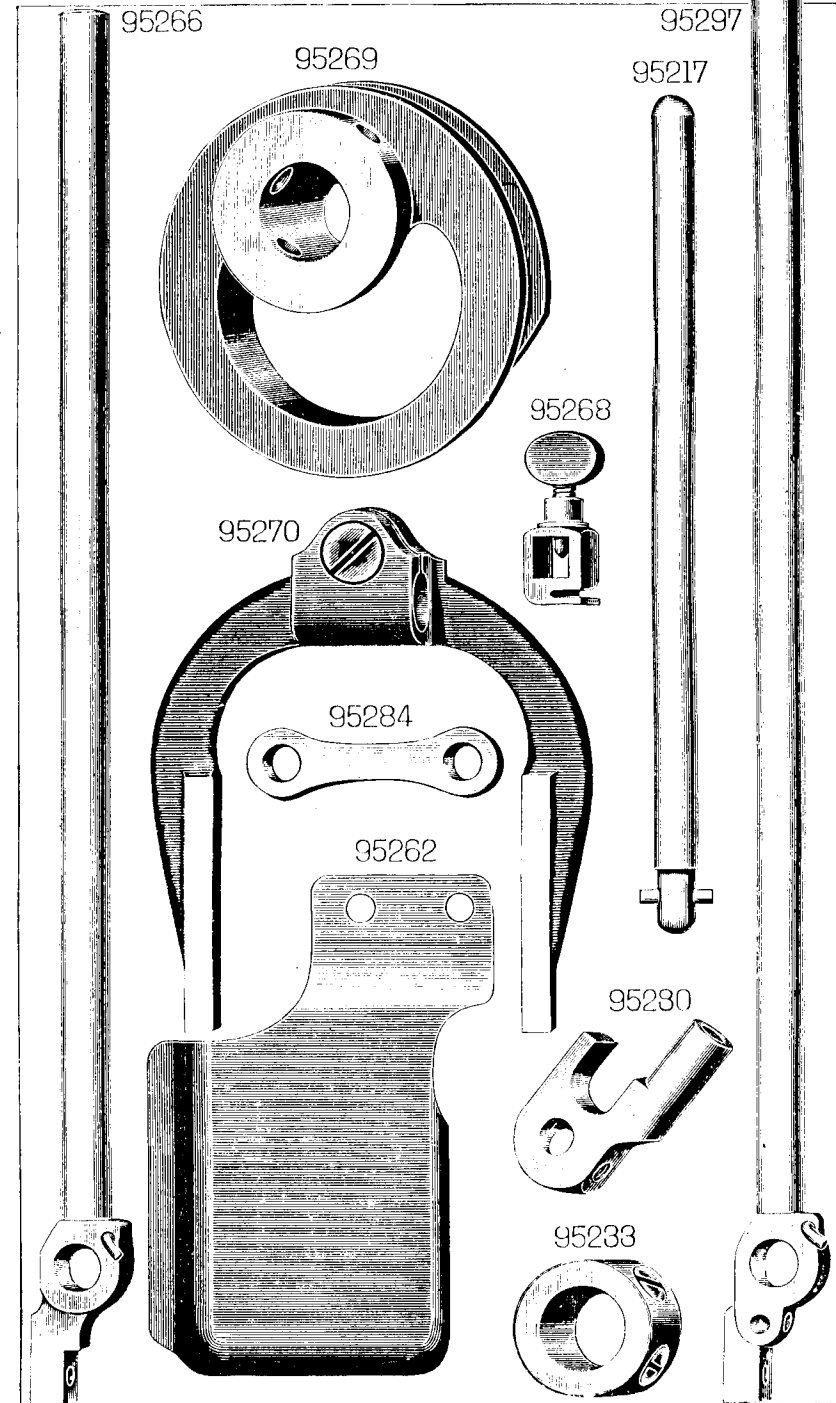
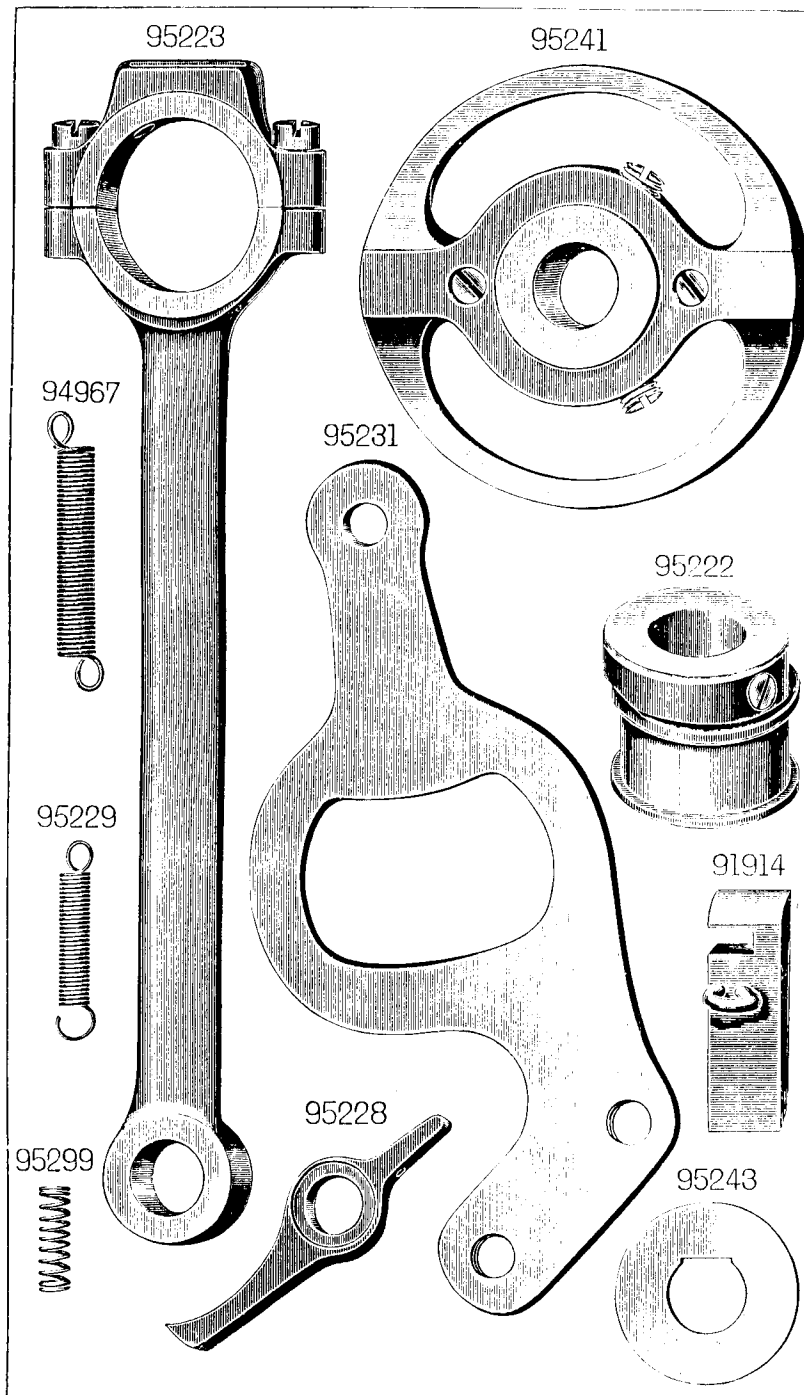
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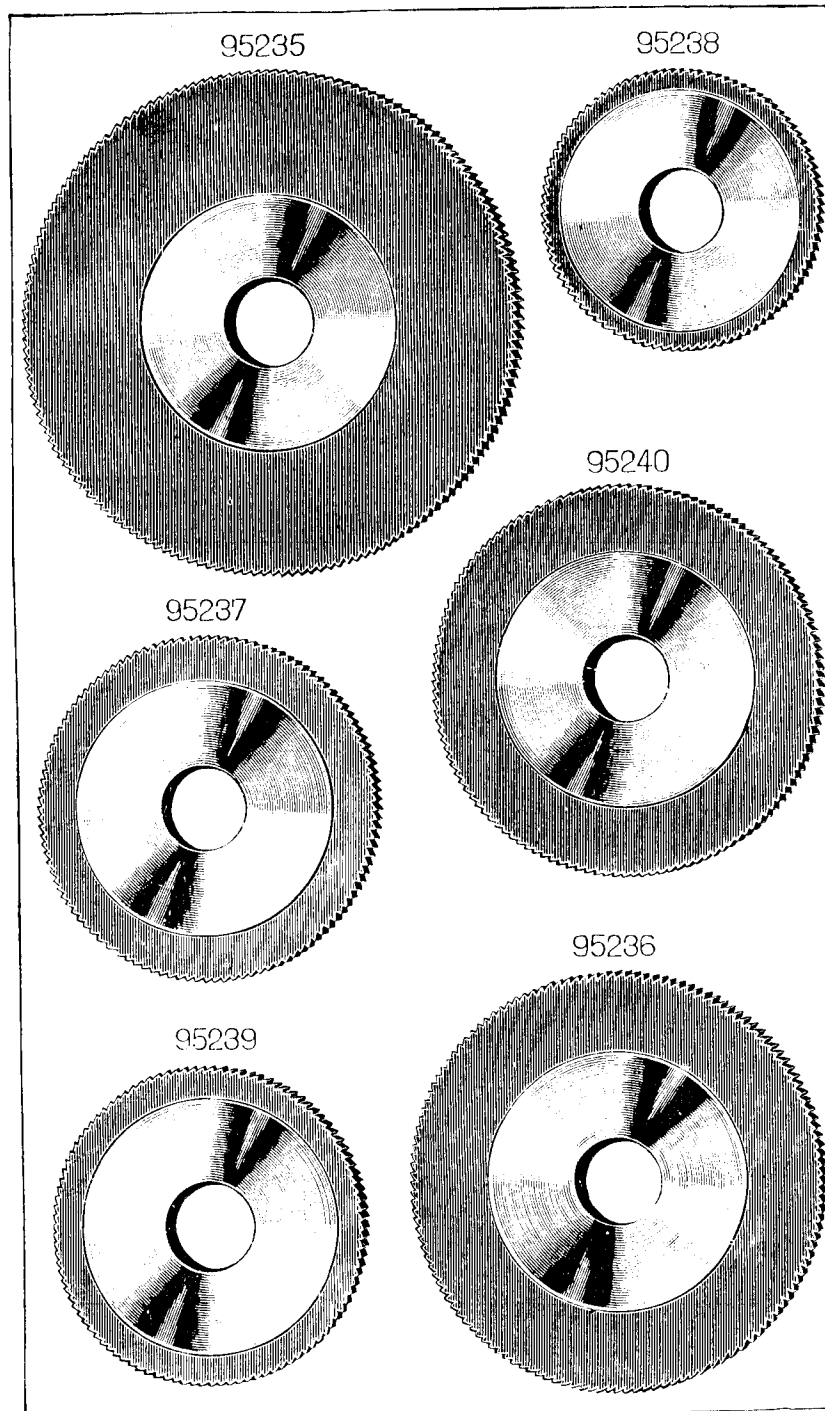
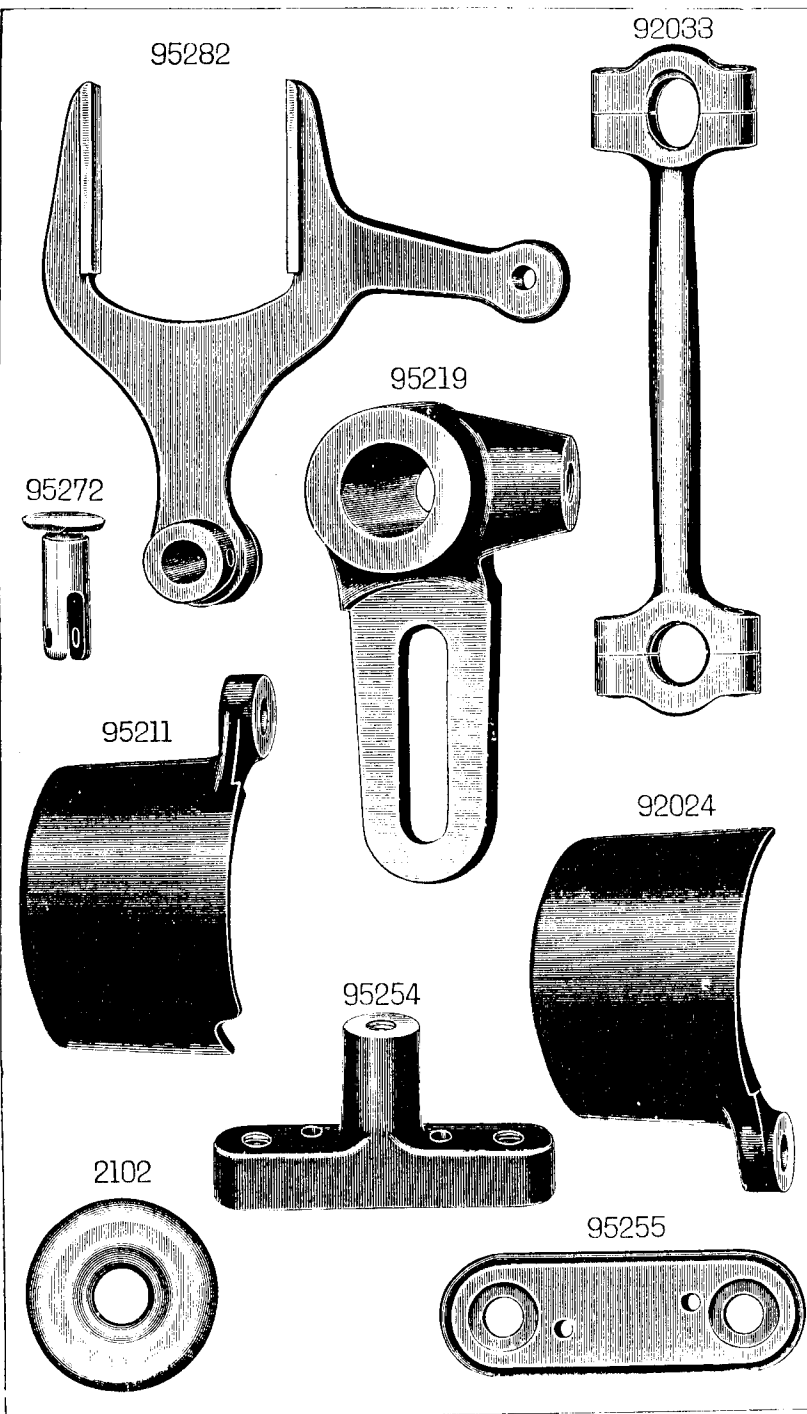
Nos. 46K29 and 46K30
MACHINES

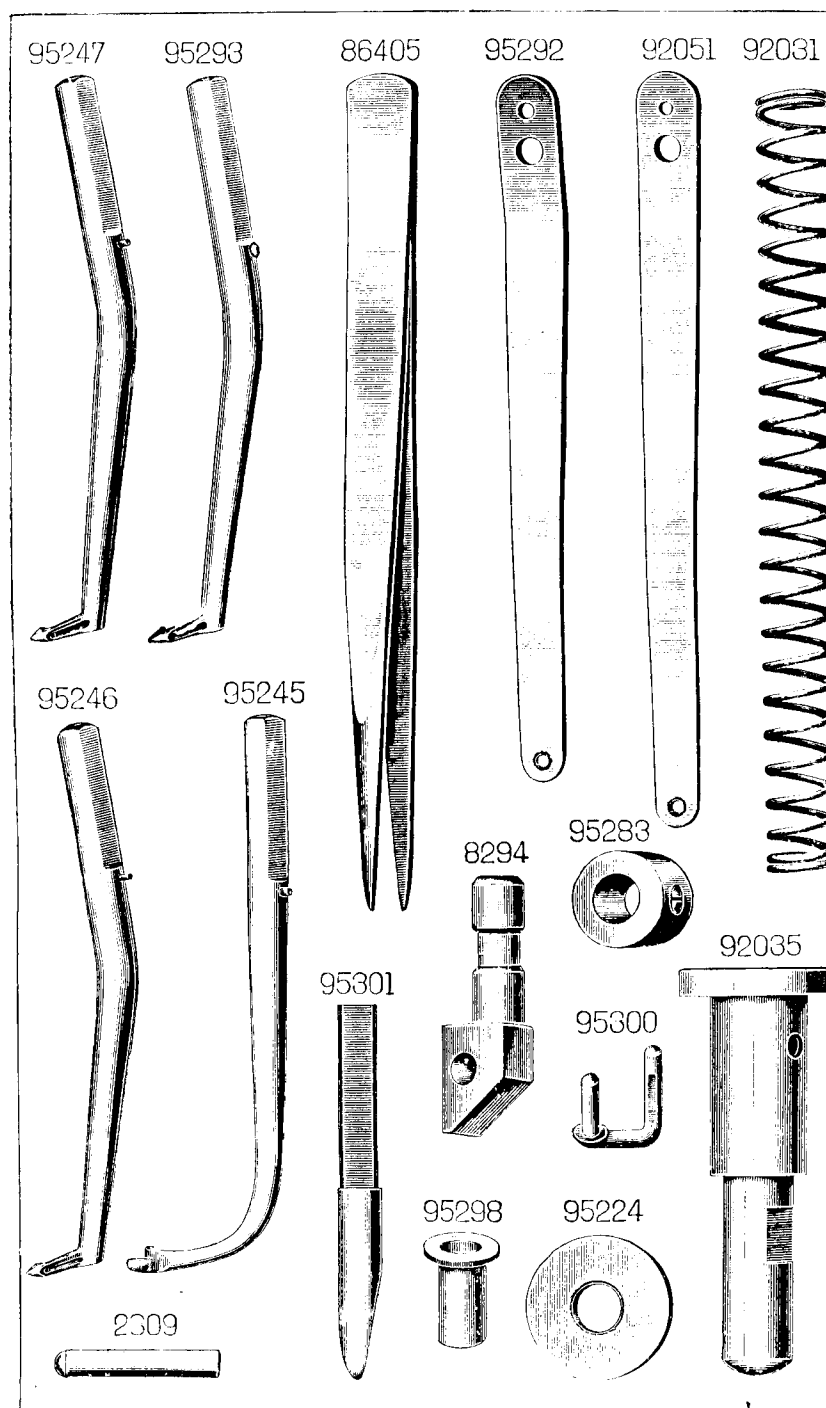
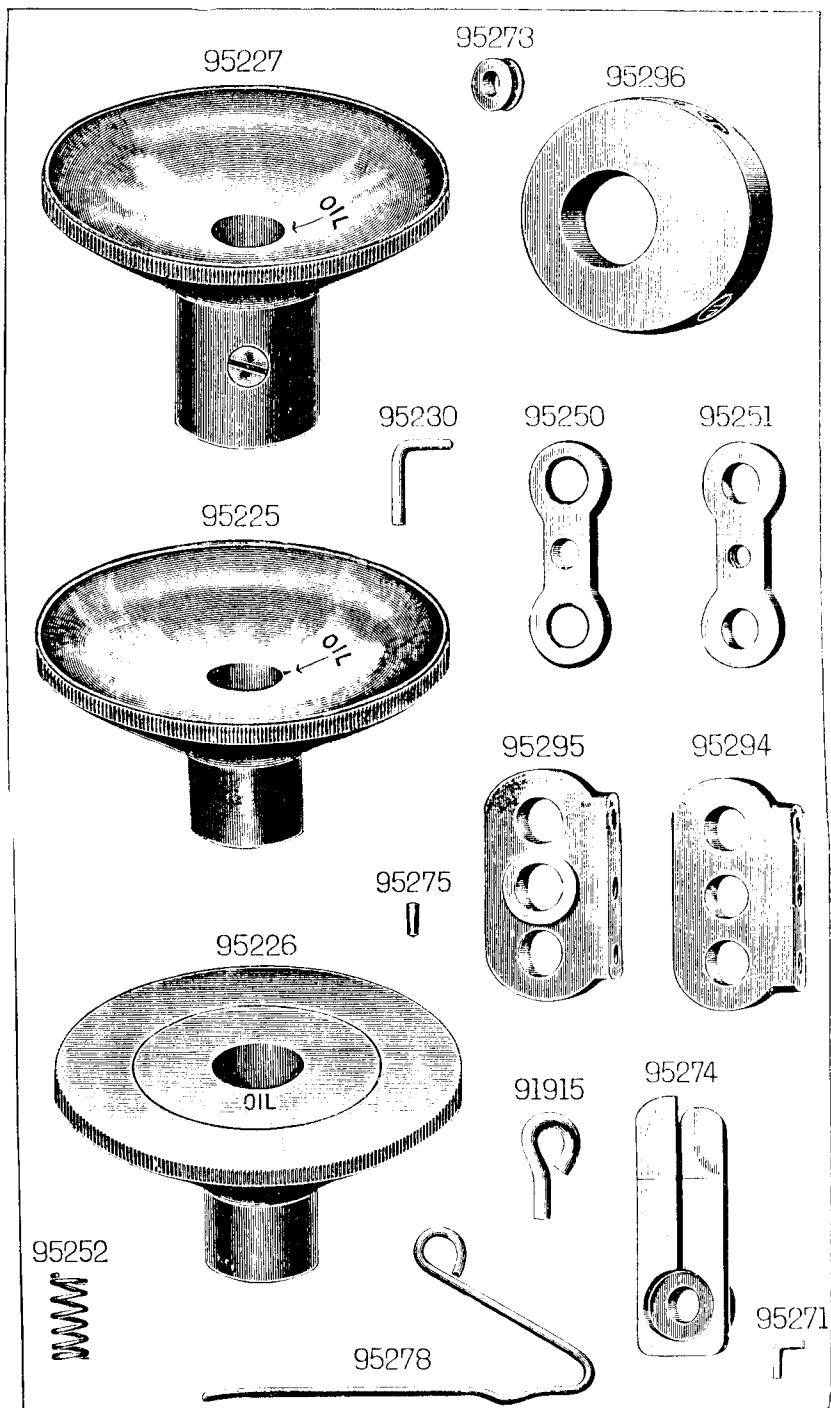


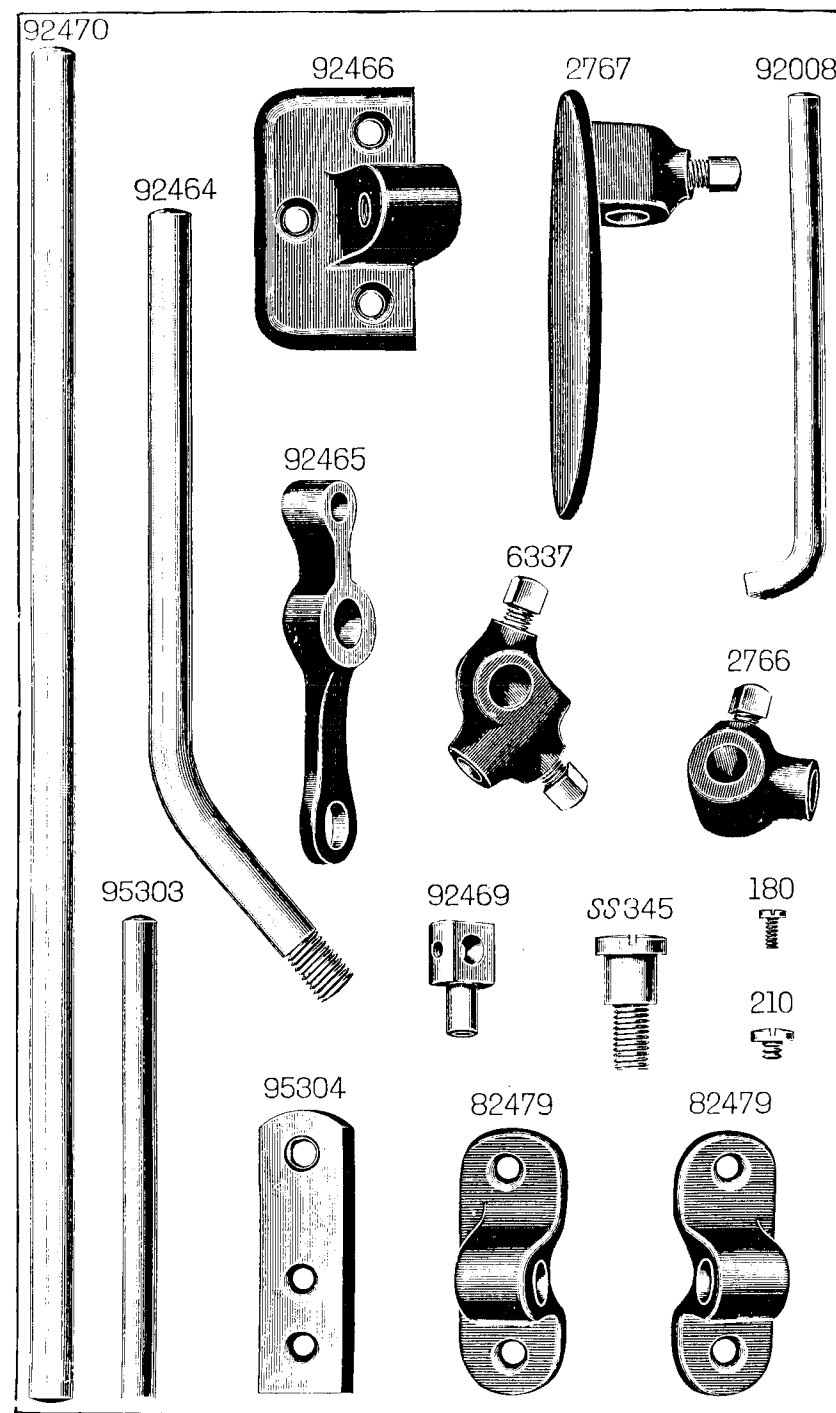
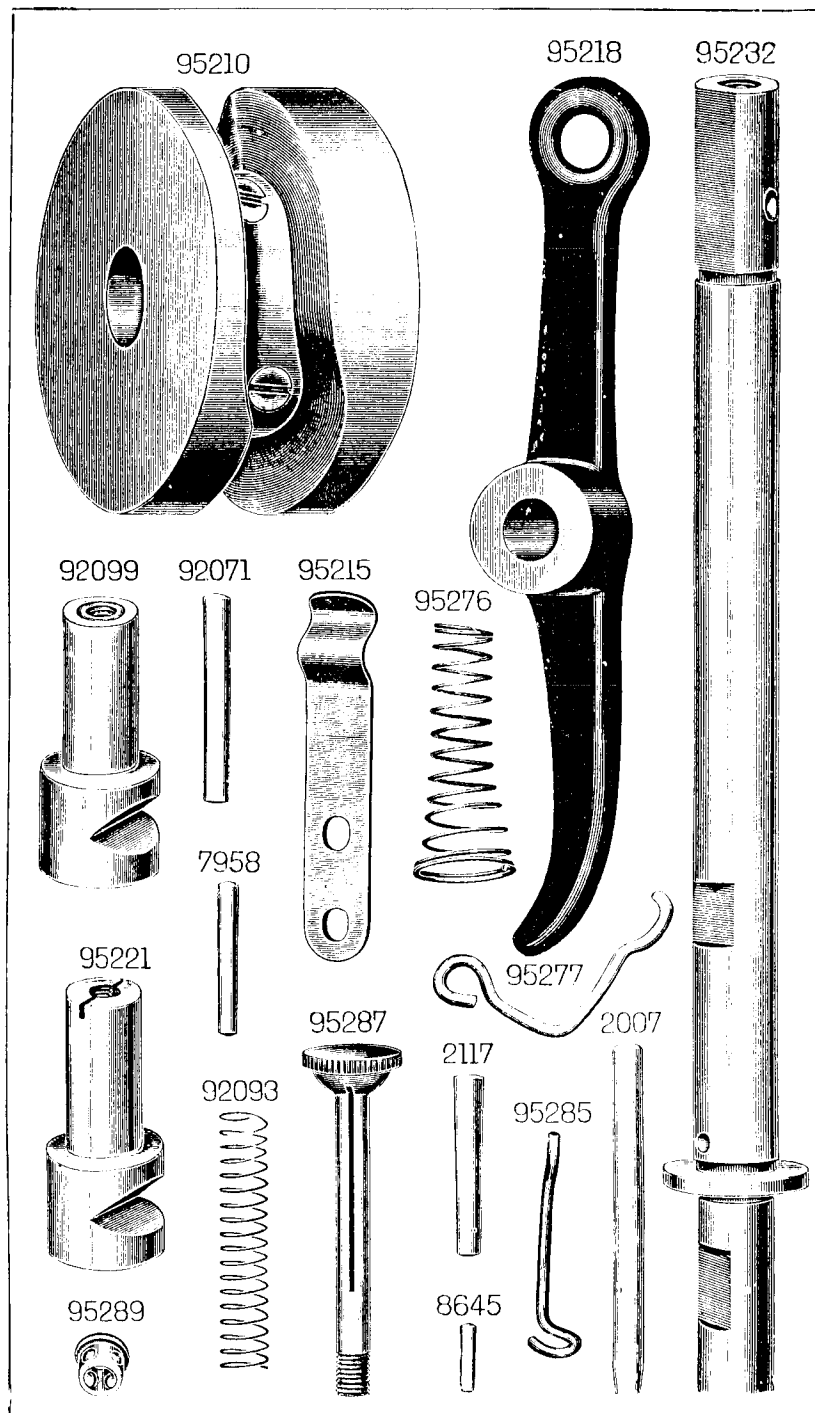
THE SINGER MANUFACTURING COMPANY

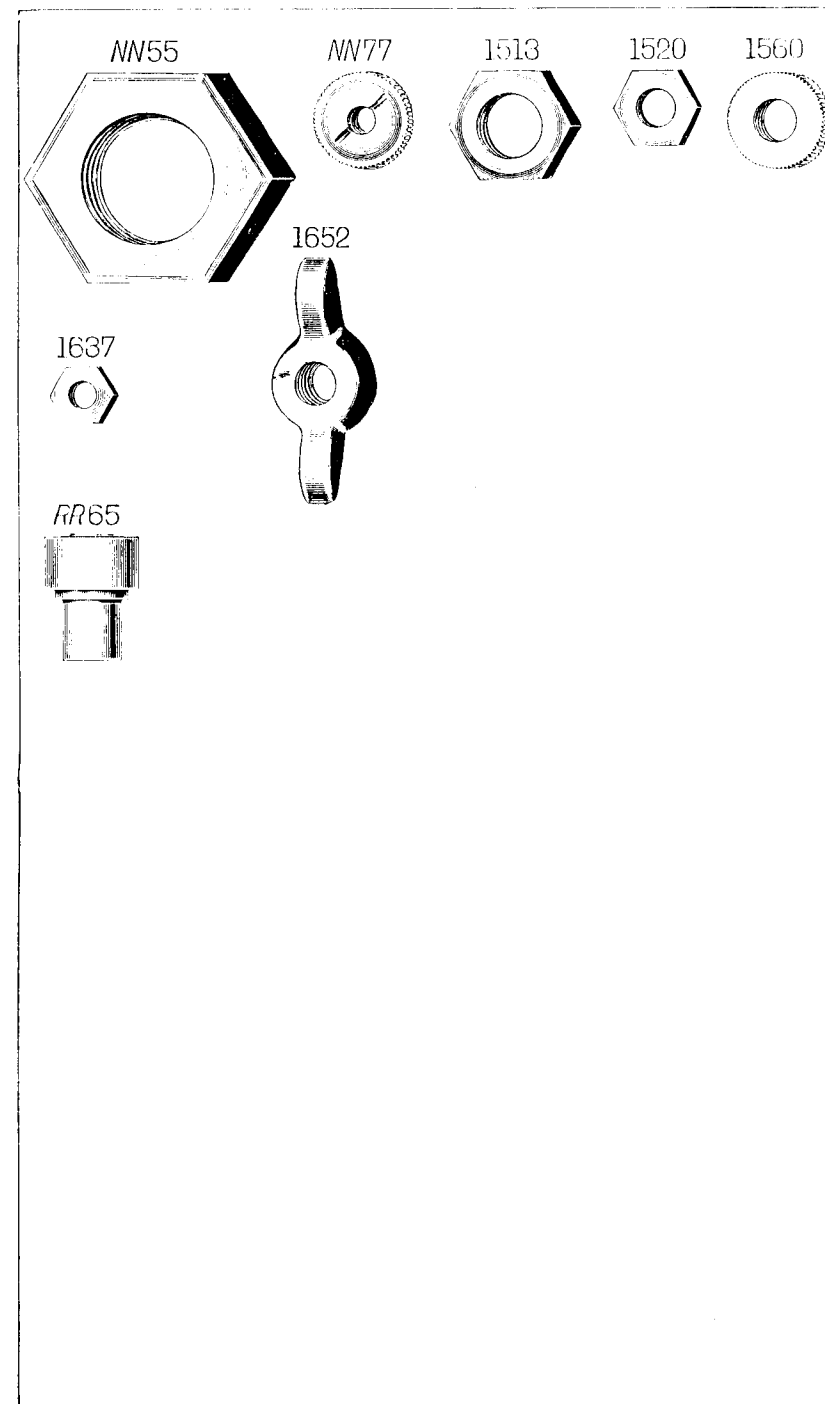
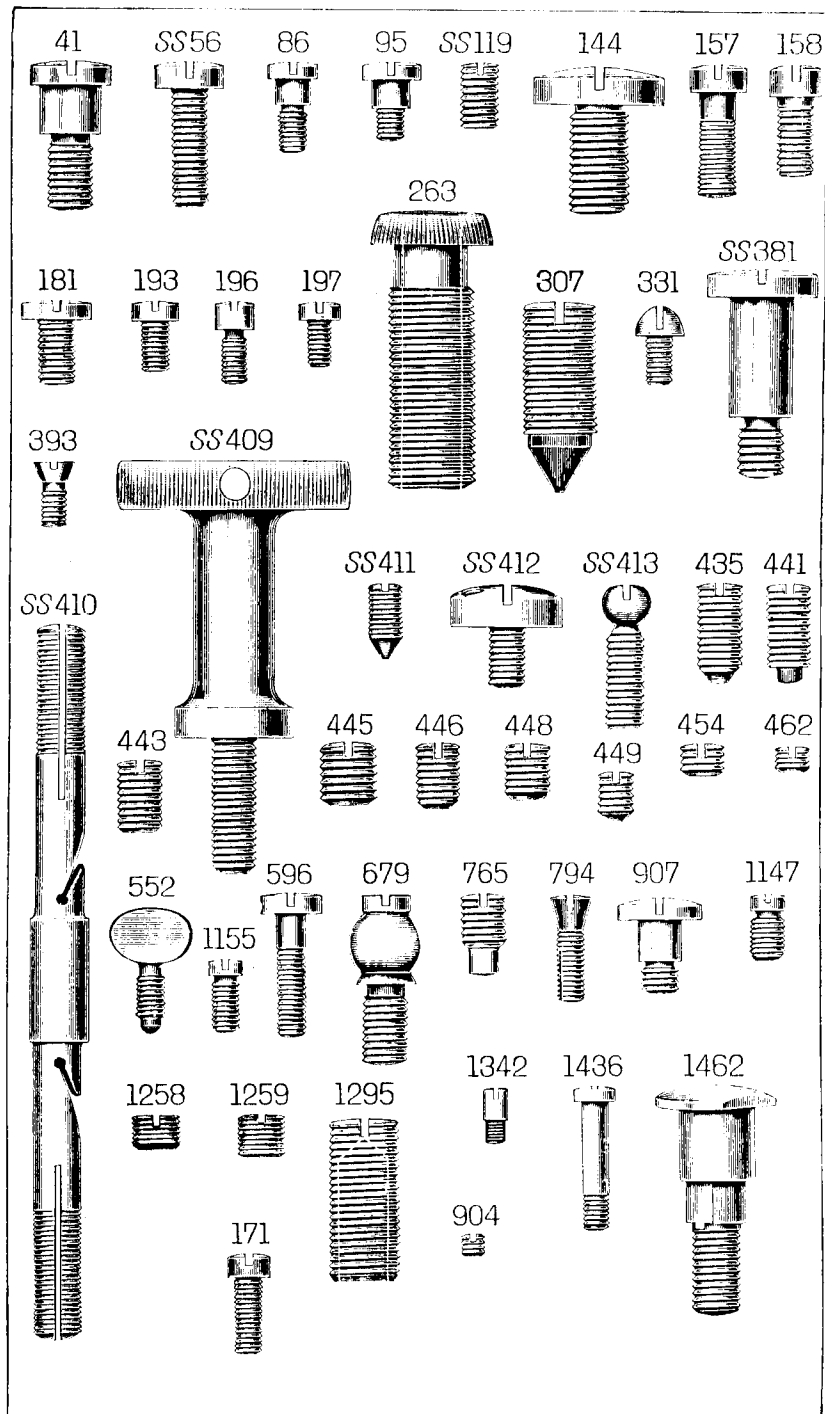


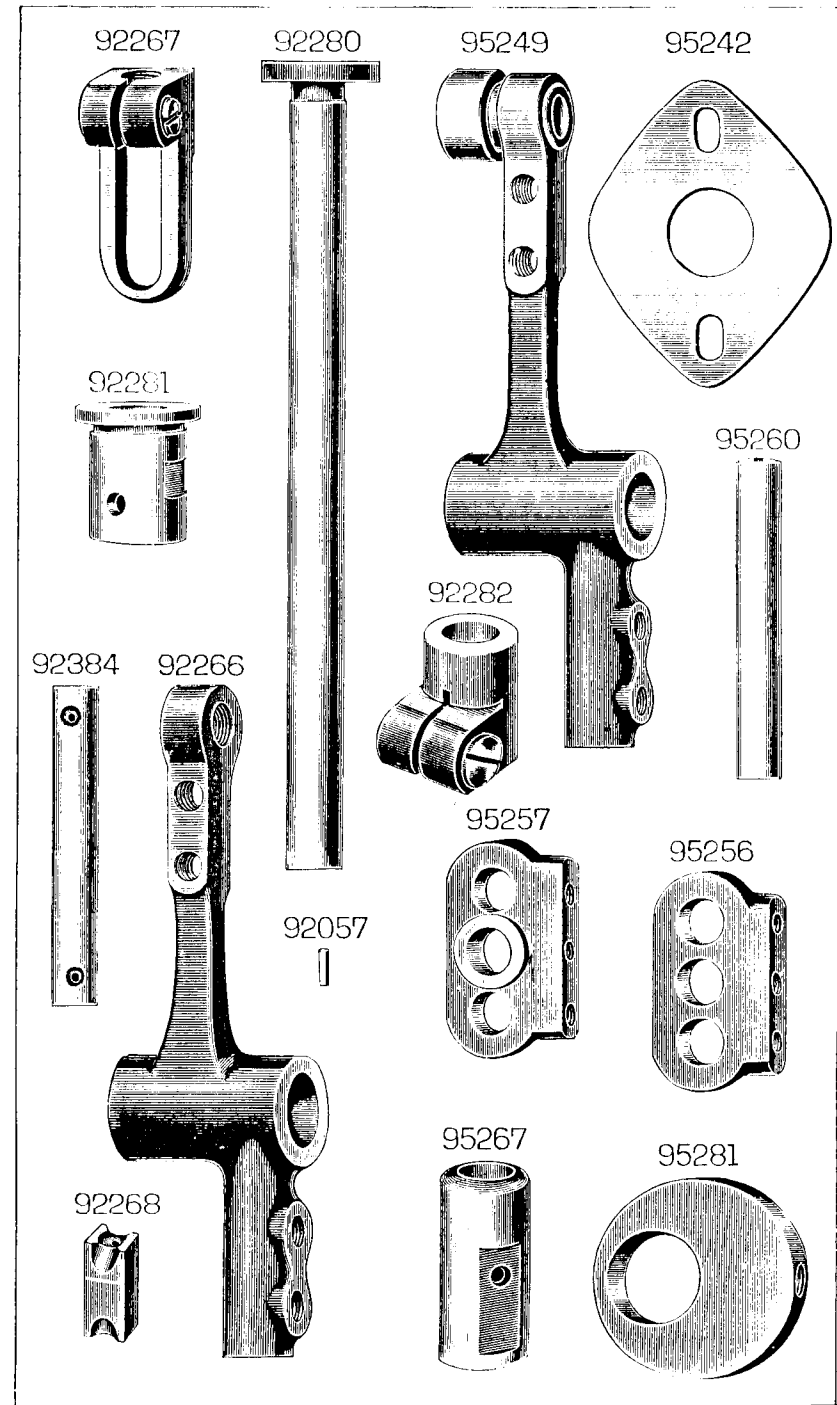
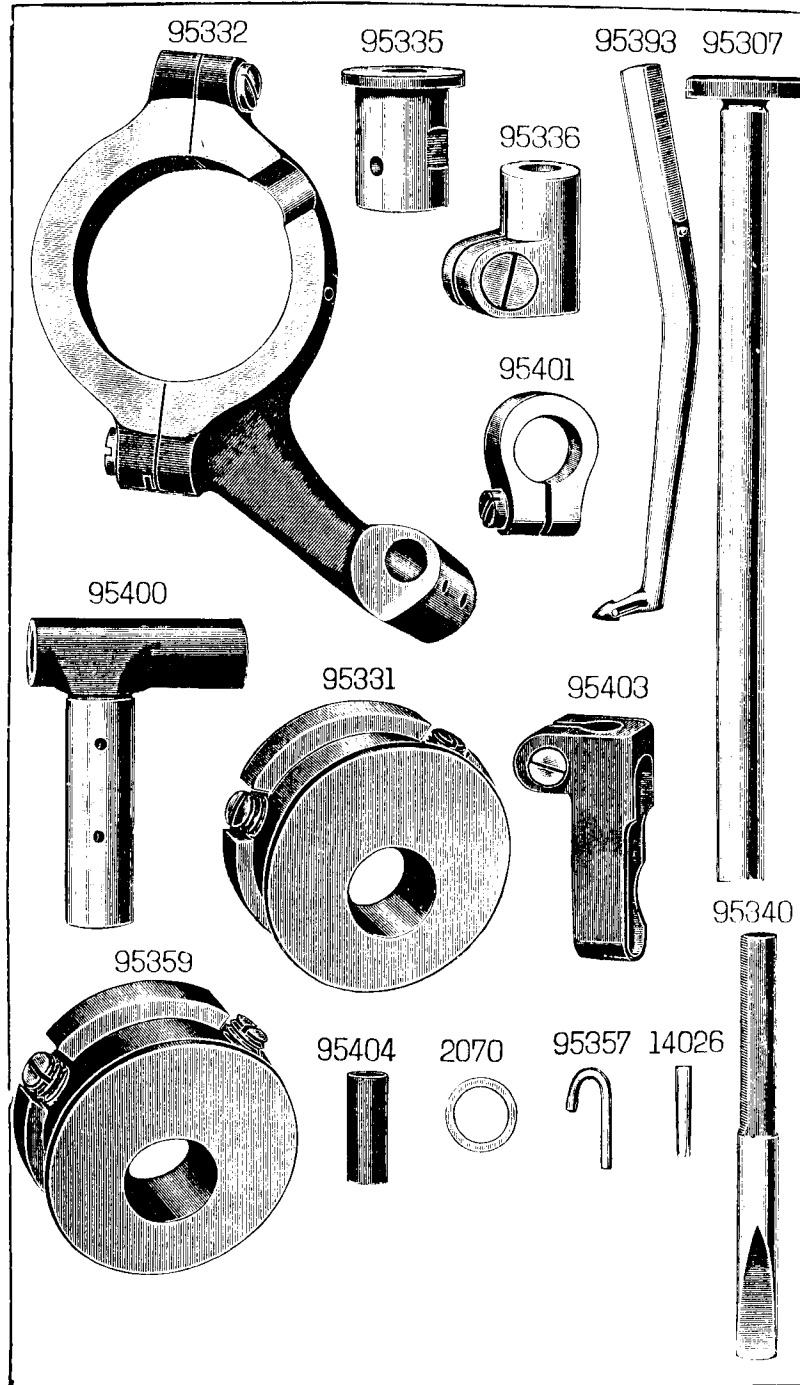


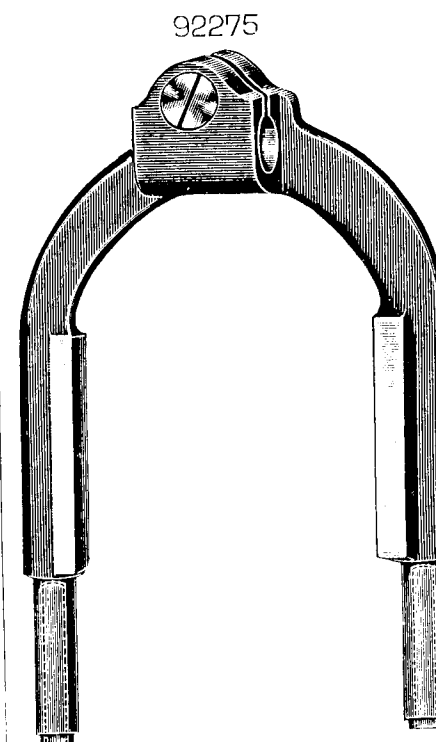
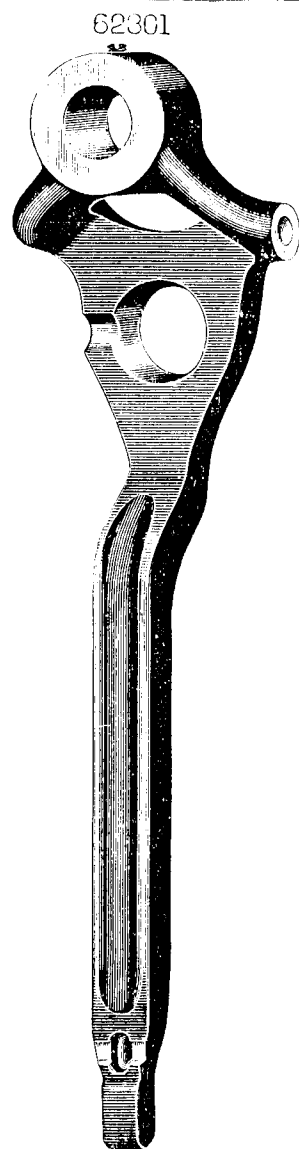




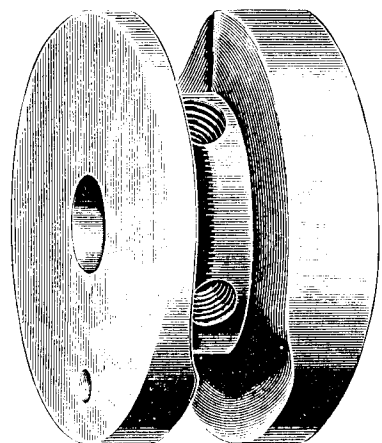




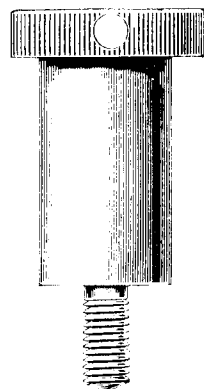




95395



SS488



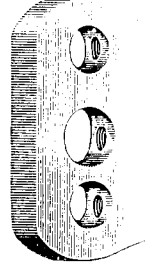
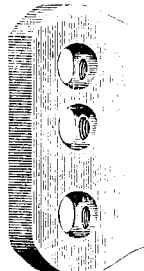
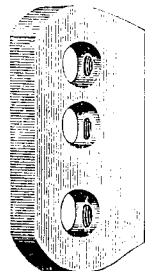
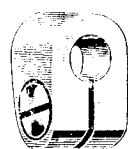
95360

92270

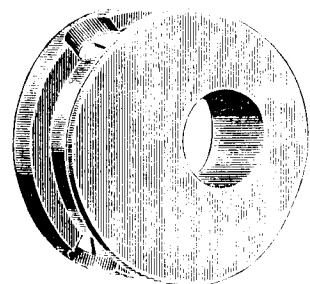
92271

92279

92278



92272



159



175



208



209



356



378



SS437



447



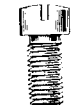
SS467



704



1057



1077



NW82



1550



RR68



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ILLUSTRATED LIST OF PARTS

FOR

Nos. 46K29 and 46K30 MACHINES



In ordering from this List, the prefix and affix letters with the part number **MUST BE** quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The prefix SS indicates Screws made only at Singer.

" " *NN* " Nuts made only at Singer.

"	"	RR	"	Rollers and Studs made only at Singer.
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The affix letters (where shown) indicate the style of finish, as follows :—

- A.** Hardened, Polished and Plated.
- B.** Polished and Plated.
- C.** Hardened only.
- D.** Polished only.
- E.** Soft, not Polished.
- F.** Hardened and Polished.
- H.** Blued.
- J.** Plated only.
- K.** Hardened and Plated.
- L.** Brass or Gilt.
- M.** Oxidized.
- R.** Parkerized.
- T.** Copper Plated.

In this series

1 to 1500 and 50001 to 51500 are Screw Numbers.

1501 " 1800 are Nut Numbers.

1801 " 2000 " Roller Numbers.

2001 " 50000 are numbers of machine parts, etc.

80001 " 100000 are numbers of machine parts, etc.
made only at Singer.

Parts marked with an asterisk (*) are furnished only when the repairs are made at Factory.

PARTS COMPLETE

FOR

No. 46K29 Machine



For Fine Glove Work with "Round Seam" stitch (Surjeteuse). This machine is fitted with Ratchet Feed Motion and is supplied with three ratchet wheels having 116, 140 and 165 teeth, for 18, 22 or 26 stitches to the inch, for single or double chain stitch.

[illegible]

PARTS COMPLETE FOR No. 46K29 MACHINE

No.	Plate					
62301	1492	Feed Adjusting Lever with 446c ...				
307c	1024	"	"	"	Screw Centre (2)	...
1513j	1025	"	"	"	" " Nut (2)	...
446c	1024	"	"	"	Set Screw	...
95217	1016	"	"	"	Spindle with 14026	...
14026	1162	"	"	"	" Position Pin	...
92031	1021	"	"	"	Spring	...
263e	1024	"	"	"	" Regulating Thumb Screw	...
2070	1162	"	"	"	" Washer	...
95219	1017	Feed Bell Crank ...				
*92017	—	"	"	"	Connecting Rod	...
92033	1017	"	"	"	" " 92017 with 92034, 92256 and four 196f	...
*92034	—	"	"	"	" " Cap (plain countersink) (for Pawl Plate Universal Joint Screw)	...
*92256	—	"	"	"	" Rod Cap (elongated countersink) (for Bell Crank Universal Joint Screw)	...
196f	1024	"	"	"	" Rod Cap Binding Screw	...
92035	1021	"	"	"	Fulcrum Stud	...
448c	1024	"	"	"	" " Set Screw	...
679c	1024	"	"	"	Universal Joint Screw	...
95220	1014	Feed Bracket (front) ...				
95234	1014	"	"	"	(") Dust Guard Washer	...
NN55e	1025	"	"	"	Nut	...
95221	1022	"	"	"	Stud	...
92099	1022	"	"	"	" for Flat Top Feeding Disc (front)	...
SS411c	1024	"	"	"	Raising Set Screw	...
445c	1024	"	"	"	Set Screw	...
95222	1015	Feed Eccentric with 448c ...				
95223	1015	"	"	"	Connecting Rod with 80358 and two 159c	...
*80358	—	"	"	"	" Cap	...
159c	1495	"	"	"	" " Screw	...
1462f	1024	"	"	"	" Hinge Screw	...
1652j	1025	"	"	"	" " Nut	...
95224	1021	"	"	"	" " Washer	...
448c	1024	"	"	"	Set Screw...	...
95225	1020	Feeding Disc (front) ...				
95226	1020	"	"	"	(") with flat top	...
NOTE--No. 95225 is sent with this machine unless other Feeding Disc is specified on order.						
95227	1020	Feeding Disc (back) with 454c ...				
454c	1024	"	"	"	Set Screw	...

PARTS COMPLETE FOR No. 46K29 MACHINE

No.	Plate					
95228	1015	Feed Ratchet Pawl ...				
41c	1024	"	"	"	Hinge Screw	...
1520c	1025	"	"	"	" " Nut	...
95231	1015	"	"	"	Plate	...
907d	1024	"	"	"	" Hinge Screw	...
679c	1024	"	"	"	" Universal Joint Screw	...
1520c	1025	"	"	"	" " " " Nut...	...
95229	1015	"	"	"	Spring	...
95230	1020	"	"	"	" Hook	...
95232	1022	Feed Ratchet Shaft (upright) ...				
95233	1016	"	"	"	Position Collar with 1258c and 1259c	...
1258c	1024	"	"	"	" Set Screw (short)	...
1259c	1024	"	"	"	" " " " (long)	...
91914	1015	"	"	"	Shaft Retaining Clutch with 91915	...
94967	1015	"	"	"	" Spring...	...
91915	1020	"	"	"	" " Hook	...
95230	1020	"	"	"	" " " " (for machine head)	...
95241	1015	"	"	"	" Wheel with 435c, 441c and two 765c	...
95242	1491	"	"	"	" " Friction Spring	...
95243	1015	"	"	"	" " " Washer	...
765c	1024	"	"	"	" Spring	...
435c	1024	"	"	"	" " Tension Screw	...
441c	1024	"	"	"	" " Set Screw	...
SS488d	1494	"	"	"	" Thumb Screw	...
95235	1019	"	"	"	Wheel, 165 teeth	...
95236	1019	"	"	"	" 140 " "	...
95237	1019	"	"	"	" 116 " "	...
95238	1019	"	"	"	" 94 " (for E'port)	...
95239	1019	"	"	"	" 106 " (" ")	...
95240	1019	"	"	"	" 130 " (" ")	...
95218	1022	Feed Roll Opening Lever ...				
SS381d	1024	"	"	"	" Hinge Screw	...
92051	1021	Flat Thread Guide Finger (for double chain stitch) ...				
331d	1024	"	"	"	" Binding Screw	...
8645	1022	"	"	"	" Position Pin	...
95306	—	Head (of machine) ...				
SS56d	1024	"	"	"	(" ") Binding Screw (2)	...
95245	1021	Looper with 92057 (single chain) ...				
95246	1021	"	"	"	" 92057 (double chain, fine)	...
95247	1021	"	"	"	" 92057 (" " coarse)	...
1147c	1024	"	"	"	" Binding Screw (2)	...

NOTE--No. 95246 is supplied with this machine unless another Looper is specified on order.

No.	Plate							
92266	1491	Looper Holder	...	...	...	...	...	...
92288	—	"	"	92266 with RR68	...	...	...	...
92267	1491	"	"	Position Link with 171c	...	...	...	...
95254	1017	"	"	"	"	Bracket	...	...
95255	1017	"	"	"	"	"	Plate	...
SS56e	1024	"	"	"	"	"	Binding Screw	(2)
7958	1022	"	"	"	"	"	Steady Pin	(2)
92268	1491	"	"	"	"	Distance Rod	...	...
SS437c	1495	"	"	"	"	End Screw	...	...
171c	1024	"	"	"	"	"	Binding Screw	...
SS413c	1024	"	"	"	"	Universal Joint Screw	...	...
NN82c	1495	"	"	"	"	"	Nut (top)	...
1637e	1025	"	"	"	"	"	Nut	(bottom)
92269	—	Looper Holder Position Link, complete, Nos. SS437c, 92267, 92268, and two SS413c	...	...	...	...	...	...
92271	1494	Looper Holder Rock Shaft Bracket (left side)	...	...	...	...	...	...
92270	1494	"	"	"	"	(right side)	...	...
SS467c	1495	"	"	"	"	(" ") Adjusting	...	...
						Screw	...	...
1550j	1495	"	"	"	"	(" ")	"	Screw Nut
1155d	1024	"	"	"	"	"	Set Screw (4)	...
92272	1494	"	"	"	"	Eccentric with two 446c	...	...
95332	1162	"	"	"	"	Connecting Rod with 95333 and two 1057c	...	...
*95333	—	"	"	"	"	Connecting Rod Cap	...	...
1057e	1495	"	"	"	"	"	Cap	Screw
95260	1491	"	"	"	"	"	"	Stud
446c	1024	"	"	"	"	"	Set Screw	...
95400	1162	"	"	"	"	Fulcrum Joint	...	...
95401	1162	"	"	"	"	"	Collar with 171c	...
171c	1024	"	"	"	"	"	Binding Screw	...
92384	1491	"	"	"	"	"	Stud	...
209d	1495	"	"	"	"	"	Set Screw	...
1077c	1495	"	"	"	"	"	Spot Screw	...
95262	1016	"	"	"	"	Oil Cover	...	...
95307	1162	"	"	"	"	Stud	...	...
95335	1162	"	"	"	"	"	Bushing	...
447c	1495	"	"	"	"	"	Set Screw	...
RR68	1495	"	"	"	"	Roller and Screw Stud with 378c and 1520c	...	...
378c	1495	"	"	"	"	Screw	...	...
1520e	1025	"	"	"	"	Nut	...	...
92057	1491	"	Position Pin	...	...	...	...	...

No.	Plate							
95264	—	Machine Base	...	...	...	...	...	...
8294	1021	"	"	Hinge Connection	...	...	...	...
2809	1021	"	"	"	Pin	...	...	...
95265	—	Machine Base, complete, Nos. 95264, two each 2809 and 8294	...	...	...	...	...	...
95266	1016	Needle Bar with 95357	...	...	...	...	...	...
95267	1491	"	"	Bushing	...	...	...	...
443c	1024	"	"	"	Set Screw	...	...	...
95268	1016	"	"	Clamp with 552h	...	...	...	...
552h	1024	"	"	"	Thumb Screw	...	...	...
95269	1016	"	"	Eccentric with 449c	...	...	...	...
92071	1022	"	"	"	Dowel Pin	...	...	...
92275	1493	"	"	"	Fork with 157c	...	...	...
157c	1024	"	"	"	Clamping Screw	...	...	...
92276	1493	"	"	"	Strap	...	...	...
208c	1495	"	"	"	"	Screw	...	...
92277	—	Needle Bar Eccentric Fork, complete Nos. 92275, 92276 and two 208c	...	...	...	...	...	...
449c	1024	Needle Bar Eccentric Set Screw	...	...	...	...	...	...
95357	1162	"	"	Thread Guide	...	...	...	...
95272	1017	"	"	"	Nipper	...	...	...
95273	1020	"	"	"	"	Roller	...	...
1342c	1024	"	"	"	"	Screw Stud	...	...
95274	1020	"	"	Guide with two 95275	...	...	...	...
181d	1024	"	"	"	Binding Screw	...	...	...
95275	1020	"	"	"	Position Pin	...	...	...
2007	1022	Reel Pin (2)	...	...	...	...	...	...
2102	1017	Tension Disc	...	...	...	...	...	...
SS410f	1024	"	"	Screw Stud and Thread Guide	...	...	...	...
331d	1024	"	"	"	Set Screw	...	...	...
1560d	1025	"	"	"	Thumb Nut	...	...	...
95276	1022	"	"	Spring	...	...	...	...
95277	1022	Thread Guide (for front of machine)	...	...	...	...	...	...
95278	1020	"	"	(" " " ") (for E'port only)	...	...	...	...
95279	1014	"	"	Nipper Bar	...	...	...	...
95280	1016	"	"	"	Connection	...	...	...
1155d	1024	"	"	"	Binding Screw	...	...	...
95281	1491	"	"	"	Eccentric with SS119c	...	...	...
95282	1017	"	"	"	Fork	...	...	...
95360	1494	"	"	"	"	Collar with 704c	...	...
704c	1495	"	"	"	"	Clamping Screw	...	...
95284	1016	"	"	"	"	Connecting Link	...	...

No.	Plate							
95d	1024	Thread Nipper Bar Eccentric Fork Connecting Link Hinge						
								Screw (2)
SS119c	1024	"	"	"	"	Set Screw	...	...
95285	1022	"	"	Spring	...	...	...	...
197f	1024	"	"	"	Screw	...	...	...
95286	—	"	Take-up Post	...	...	...	...	...
95287	1022	"	"	"	95286 with NN77d	...	...	...
NN77d	1025	"	"	"	Thumb Nut	...	...	...
92093	1022	"	"	Spring	...	...	...	...
95289	1022	"	"	"	Collar	...	...	...
95290	—	Thread Take-up, complete, Nos. 92093, 95287 and 95289						

PARTS SPECIAL

TO

No. 46K30 Machine



For Glove Work. This machine is similar to the No. 46K29 but possesses a greater capacity for heavier work.

This machine is the same as No. 46K29, with the following exceptions.—

No.	Plate							
95291	—	Cover Plate, complete, Nos. SS410f, 8645, 95213, 95290, 95292, two each 331d, 1560d, 95276 and four 2102						
95292	1021	Flat Thread Guide Finger						
92265	—	Head (of machine)						
95245	1021	Looper with 92057 (single chain)						
95293	1021	"	"	92057 (double chain, fine)	...	...	...	...
95393	1162	"	"	92057 (" " coarse)	...	...	...	...
NOTE—No. 95293 is supplied with this machine unless another Looper is specified on order.								
92278	1494	Looper Holder Rock Shaft Bracket (right side)						
92279	1494	"	"	"	"	"	(left side)	...
92280	1491	"	"	"	"	Stud	...	...
92281	1491	"	"	"	"	"	Bushing	...
92282	1491	"	"	"	"	"	Collar with 704c	...
704c	1495	"	"	"	"	"	"	Clamping Screw
95297	1016	Needle Bar with 95357						
95298	1021	"	"	Thread Nipper	...	...	...	...
95299	1015	"	"	"	"	Spring	...	...
95300	1021	"	"	"	"	"	Adjusting Bracket	...
904c	1024	"	"	"	"	"	"	Set Screw
95340	1162	Thread Nipper Spindle						
171c	1024	"	"	"	"	"	Binding Screw	...

ACCESSORIES

No.	Plate						
46 × 5	—	Needles, 3 each sizes 4 and 5, for 46K29 Machine	...	...			
46 × 5	—	" 3 " " 5 " 7, " 46K30 "	...	...			
36569	—	Oiler ...	...	...	...	...	...
25537	—	Screw Driver ...	...	...	...	...	...
86405	1021	Tweezers ...	...	...	...	...	...
—	—	Wood Screw $1\frac{1}{2} \times \frac{1}{4}$ " (3)	...	...	...	...	...

KNEE LIFTER

No.	Plate						
2767	1023	Knee Plate with 356c	...	...	...	...	...
92464	1023	" " Arm	...	...	...	...	...
2766	1023	" " " Bracket with 356c	...	...	...	...	...
356c	1495	" " " " Set Screw	...	...	...	...	...
356c	1495	" " Set Screw	...	...	...	...	...
92465	1023	Lifting Lever	...	...	...	...	...
95302	—	" " 92465 with 180d, 210d, SS345e, 92466, 92469 and	...	...	...	...	95303
SS345e	1023	" " Hinge Screw	...	...	...	...	...
92466	1023	" " Bracket	...	...	...	...	...
—	—	" " " Screw (Wood) 1" No. 10	...	...	...	...	...
92008	1023	" " Connecting Rod	...	...	...	...	...
92009	—	" " " " 92008 with 6337	...	...	...	...	...
6337	1023	" " " " Bracket with two 356c	...	...	...	...	...
356c	1495	" " " " " Set Screw	...	...	...	...	...
95303	1023	" " Releasing Pin	...	...	...	...	...
95304	1023	" " " " Guide Plate	...	...	...	...	...
—	—	" " " " " " " " Screw (Wood) 1"	...	...	...	...	No. 10
180d	1023	" " " " " Set Screw	...	...	...	...	...
92469	1023	" " Stud	...	...	...	...	...
210d	1023	" " " " Position Screw	...	...	...	...	...
92470	1023	Rock Shaft	...	...	...	...	...
92471	—	" " 92470 with 2766, 2767, 92009 and 92464	...	...	...	...	...
82479	1023	" " Bracket	...	...	...	...	...
—	—	" " " " " Screw (Wood) 1" No. 10	...	...	...	...	...
95305	—	Knee Lifter, complete, Nos. 92471, 95302, 95304, two 82479 and	...	...	...	...	...
		nine Wood Screws 1" No. 10	...	...	...	...	...

OBSOLETE PARTS

No.	Plate	
95248	---	Looper Holder for 95249
95249	1491	" " 95248 with <i>RR65</i>
95256	1491	" " Rock Shaft Bracket (right side) for 46K29 Mch.
95257	1491	" " " " (left side) for 46K29 Mch.
95294	1020	" " " " (right side) for 46K30 Mch.
95295	1020	" " " " (left side) for 46K30 Mch.
95331	1162	" " " " Eccentric with two 446c, for 46K30 Machine
95359	1162	" " " " " with two 446c for 46K29 Machine
95260	1491	" " " " Fulcrum Joint Stud
95336	1162	" " " " Stud Collar with 704c, for 46K30 Machine
<i>RR65</i>	1025	" " Roller and Stud for 95249
95408	1493	Needle Bar Eccentric Fork Strap
175c	1495	" " " " " Screw